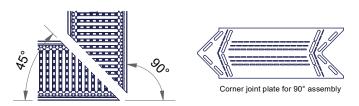


Corner joint for Pisko roof walkway

Corner joint 90°

Cut the joining edges of the walkways at 45° angle with non-sparking tool.



Corner joint 45°

Cut the joining edges of the walkways at 67,5° angle with a non-sparking tool.

Cut off both ends of the joint plate at the rectangular holes with a non-sparking tool

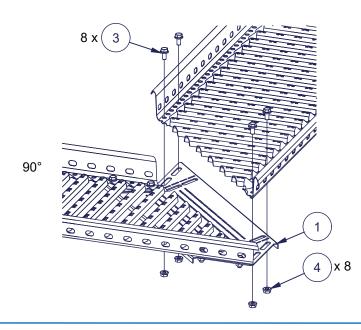


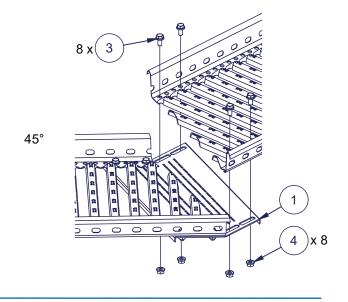


Corner joint plate cut for 45° assembly

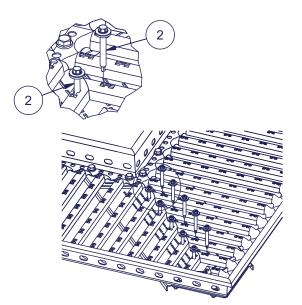
Paint the cut surfaces of walkways and joint plate to prevent corrosion.

Attach the walkways to the corner joint plate for walkway (1) on both sides with 8 flange bolts (3) and flange nuts (4).



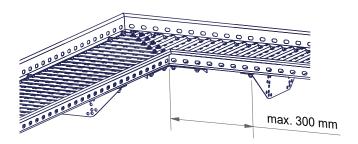


Max. distance from walkway's roof fixing bracket to the inside of the corner 300 mm.



Attach cutted rungs of the walkway to the corner joint plate

with fixing screws (2) through the holes on top of rungs.



| Part | Description |
|-------------------------------------|------------------------------------|
| 1 | Corner joint plate for walkway |
| 2 | Pisko fixing screw 6,5x47 mm |
| 3 | Flange Bolt DIN 6921 - M8x16 HDG * |
| 4 | Flange nut DIN 6923 - M8 HDG * |
| * HDG or equal corrosion protection | |



MAINTENANCE

Pisko products are hard-wearing and safe to use, guaranteed by the ongoing quality control and development work by Piristeel Ltd, as well as correct installation of the products according to the manufacturer's instructions. To ensure the reliability and safety of the products, the property owner must carry out yearly inspection and maintenance procedures, and monitor that the snow load specified by the regulations is not exceeded.

- Check the tightness of joints, connections and attachments.
- Ensure any excessive snow load is cleared to minimize the strain on structures and attachment points (as necessary; there might be a need several times during the winter). Product durability in accordance with the certification certificate.
- Check the paintwork and zinc coating of the products; repair faults and touch up paintwork if necessary
- Replace or repair any damaged or faulty parts as soon as possible.

