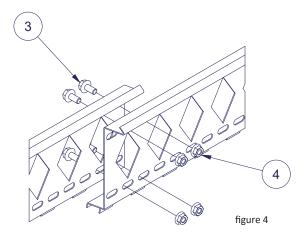


mounted in place using M8x16 mm flange bolts and M8 flange nuts (Figure 3) or washers that cover the equivalent surface area together with M8 hexagon nuts and hexagon screws suitable for outdoor use. The oval holes on the snow fence bracket allow the height of the snow fence profile to be adjusted. The fence is attached to each bracket from the top and bottom - the bolts may be in different alignment with each other, the choice of the appropriate hole is made for a smooth installation.

If the fringes at the bottom of the snow fence profile hit the seam of the roof, they can be bent upwards with pliers. The fringes of the profile is optimised for a seam distance of 535-540 cm.

The snow fence profile is extended by overlapping the snow fence by at least 80 mm. The joint is locked in with four M8x16 mm flange bolts and M8 flange nuts (Figure 4).

Max. protrusion of the fence from the outermost bracket is 200 mm. Distance between snow fence brackets is max. 1100 mm



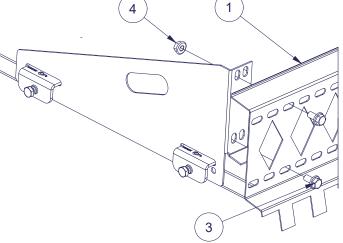


figure 3

figure 2

Part	Description
1	Pisko SnowDefence 200 Heavy, snow fence profile
2	Pisko SnowDefence 200 heavy, roof bracket UniSeam
3	Flange Bolt DIN 6921 - M8 x 16 *
4	Flange Nut DIN 6923 - M8 *
5	SG Tightening clamp, Pisko Uniseam

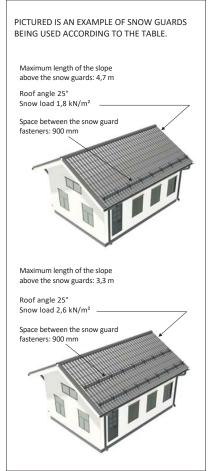
^{*)} HDG or equal corrosion protection



MAXIMUM LENGTH OF ROOF SLOPE (RT Reference Card 85-11132)

Indicative figures for the maximum distance (m) of the roof slope above the snow guard on a smooth surface. The maximum distance on coarse roofs, such as bitumen roofs can be increased by 1.3 - 1.5 times the stated amount. The snow load values shown are the actual snow loads on a roof.

Roof's inclination angle (°) and snow ratio (the ratio of the slope to the horizontal width of the roof pane)	Maximum length of slope above the snow guards							
The	characteristic	c value of the s	now load on th	e roof: 1,8 kN	/m²			
Space between the snow guard fasteners	0,5 m	0,6 m	0,75 m	0,9 m	1,0 m	1,2 m		
Roof's inclination angle and snow ratio								
< 15°, (1:3,7)	21,4	17,9	14,3	12,0	10,7	9,0		
15 22°, 1:3,7 1:2,5	11,4	9,5	7,6	6,3	5,7	4,8		
22 27°, 1:2,5 1:2	8,4	7,0	5,6	4,7	4,2	3,5		
27 37°, 1:2 1:1,3	7,4	6,2	4,9	4,1	3,7	3,1		
37 45°, 1:1,3 1:1	9,0	7,5	5,9	5,0	4,5	3,7		
The characteristic value of the snow load on the roof: 2,0 kN /m²								
Space between the snow guard fasteners	0,5 m	0,6 m	0,75 m	0,9 m	1,0 m	1,2 m		
Roof's inclination angle and snow ratio								
< 15°, (1:3,7)	19,1	16,1	12,9	10,8	9,6	8,1		
15 22°, 1:3,7 1:2,5	10,2	8,6	6,9	5,7	5,1	4,3		
22 27°, 1:2,5 1:2	7,6	6,3	5,1	4,2	3,8	3,2		
27 37°, 1:2 1:1,3	6,7	5,6	4,4	3,7	3,3	2,8		
37 45°, 1:1,3 1:1	8,2	6,8	5,3	4,5	4,1	3,3		
The	characteristic	value of the s	now load on th	e roof: 2,6 kN	/m²			
Space between the snow guard fasteners	0,5 m	0,6 m	0,75 m	0,9 m	1,0 m	1,2 m		
Roof's inclination angle and snow ratio								
< 15°, (1:3,7)	15,0	12,5	9,9	8,3	7,5	6,2		
15 22°, 1:3,7 1:2,5	8,0	6,6	5,3	4,4	4,0	3,3		
22 27°, 1:2,5 1:2	5,8	4,8	3,9	3,3	2,9	2,4		
27 37°, 1:2 1:1,3	5,2	4,3	3,4	2,8	2,6	2,1		
37 45°, 1:1,3 1:1	6,2	5,2	4,1	3,5	3,1	2,6		



Pisko Snow Guards are capable of bearing a load of at least 5 kN/m, in the direction of the inclined roof. By following the values in the table these requirements are fulfilled.

MAINTENANCE

Pisko products are hard-wearing and safe to use, guaranteed by the ongoing quality control and development work by Piristeel Ltd, as well as correct installation of the products according to the manufacturer's instructions. To ensure the reliability and safety of the products, the property owner must carry out yearly inspection and maintenance procedures, and make sure that excessive snow load does not accumulate on the roof.

Yearly maintenance inspection checklist for Pisko snow guards:

- Check the tightness of joints, connections and attachments.
- Check fixings to the roof
- Take care to regularly clean the accumulated debris and dirt in the snow guard (such as leaves)
- Ensure any excessive snow load is cleared to minimize the strain on structures and attachment points of snow guard (as necessary; there might be a need several times during the winter). Product durability in accordance with the certification certificate.
- · Check the paintwork and zinc coating of the products; repair faults and touch up paintwork if necessary
- Replace or repair any damaged or faulty parts as soon as possible.

