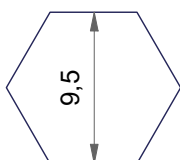


Pisko® SafeLine wire extension installation

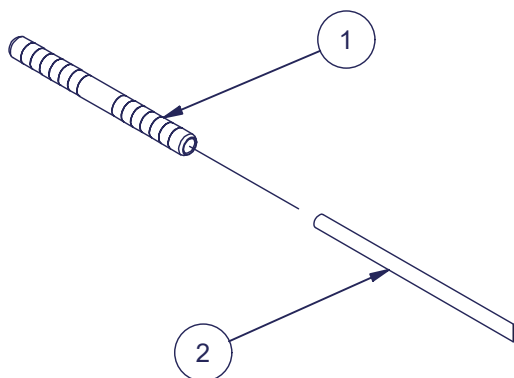
When crimping the SafeLine wire extension terminal, use a crimping machine with a minimum of 53 kN crimping force. Use hexagonal dies with an inner diameter of 9,5 mm. For example Milwaukee M18 HCCT-201C equipped with R22 CU 35 crimping jaw pack.



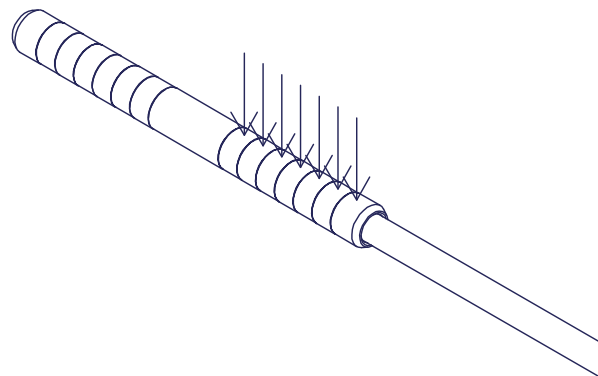
The geometry of the crimping jaws when the jaws are closed

INSTALLATION

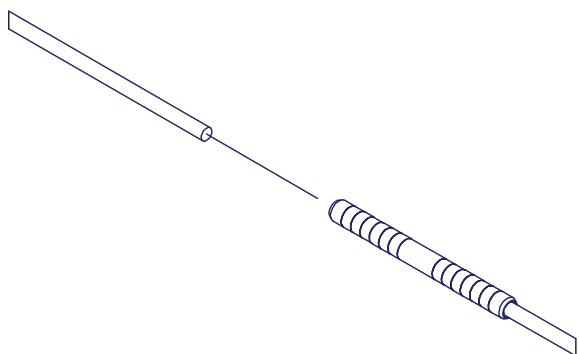
Insert the wire extension piece (1) on the wire (2). Make sure to push it all the way, so that the end of the wire hits the bottom of the hole in the extension piece.



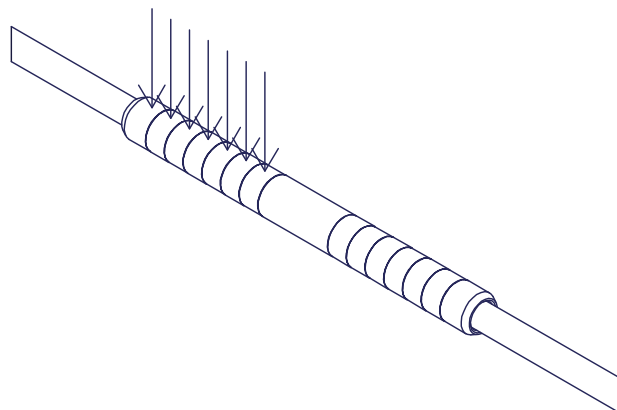
Crimp the extension between the indicator lines from the side where the wire is pushed in. There are 7 crimps to be made for one side.



Insert a new wire on the free end of the crimped extension piece. Make sure to push it all the way, so that the end of the wire hits the bottom of the hole in the extension piece.



Crimp the extension between the indicator lines from the side of the new wire. There are 7 crimps to be made for one side.



Part	Description
1	On-site wire extension terminal ss, 34315
2	Pisko SafeLine stainless steel wire, 8 mm