# INSTRUCTIONS FOR INSTALLATION AND MAINTENANCE



## **SNOW GUARD FOR PROFILED SHEETS, UP TO 45 MM OF HEIGHT**

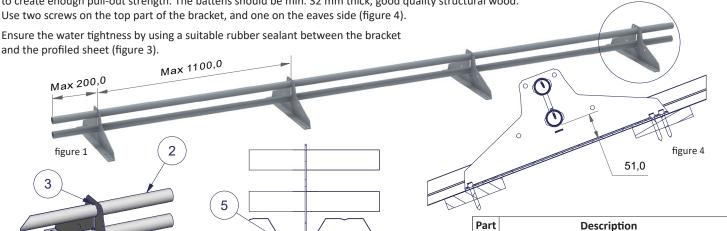
The snow guard must be positioned as close to the eaves as possible so that the load of the snow is directed towards load-bearing structures. Secure the snow guard pipes in place by pipe fixing screws through the pipes, next to the outmost brackets (figures 2,6).

The distance between the adjacent roof brackets shall not be more than 1000 mm, when using the installation method on top of the load bearing sheet. When the roof bracket is fixed to the under structure (battens) the distance between the brackets may be up to 1100 mm. The edges of the snow guard pipes shall not outreach the closest roof bracket by more than 200 mm. (figures 1,5)

For load bearing profiles there are two installation methods. However, the recommended method for low profiles (h≤ 45 mm) is to fix the brackets to the under structures. If the profile has not been designed and executed as a load bearing steel structure, fixing the bracket to the under structures is the **only** allowed installation method.

#### FIXING THE BRACKET TO THE BOTTOM OF THE PROFILED SHEET

When the profiled sheet acts as a non-load bearing roof, or it is impossible to tell whether the structure has been executed as a load bearing structure, the brackets (for example LE SK 400) shall be installed on top of the battens, by fixing the bracket with three 7x40 mm HVAC screws. Before installing the brackets, make sure that the c/c parting of the battens is suitable for the bracket. Screws must properly hit the battens in order to create enough pull-out strength. The battens should be min. 32 mm thick, good quality structural wood.



			22 011 100
figure 2	figure 3	2	Snow guard pipe 32 mm / 3000 mm
		3	Pipe fixing screw, e.g. 4,8x25 self-tapping
	4		farmer screw or 4,8x19 self drilling screw [4 pcs]
_		4	HVAC-screw 7x40 or 7x50 [3 pcs/bracket]
FIXING THE BRACKET TO THE CROWN OF THE LOAD BEARING SHEET		5	EPDM sealant strip / rubber sealant pair (2+1)
- INVINTA INTERNATION IA INTERNATIONAL INTERNATIONAL PROPERTY -			

LE SK 400

5

EPDM sealant strip

farmer screw or 4,8x19 self drilling screw [4 pcs]

The requirement to use this option is, that the sheet has been designed and executed as a load bearing steel structure, and the minimum thickness of the material is 0.70 mm.

The "LE 350 on top of profile" brackets shall be installed directly to the crown of the profile. Fix the bracket to the sheet by using four 7x40 HVAC screws, on the bended side edge of the bracket (figures 7,8).

Ensure the water tightness by using a suitable rubber sealant between the bracket and the profiled sheet (figure 7).

figure 7

figure 6

When the snow guard is fixed to a load bearing sheet, it is recommended to use separate Pisko valley guards, that are to be designed according to the height of the load bearing sheet's crown. Valley guards prevents the ice and snow from sliding under the snow barrier pipes. Max 1000,0 Max 200 mm figure 5 figure 8 3 2 Part Description LE 350 on top of profile 2 HVAC-screw 7x40 or 7x50 [4 pcs/bracket] Snow guard pipe 32 mm / 3000 mm 3 Pipe fixing screw, e.g. 4,8x25 self-tapping



#### MAXIMUM LENGTH OF ROOF SLOPE (RT Reference Card 85-11132)

Indicative figures for the maximum distance (m) of the roof slope above the snow guard on a smooth surface. The maximum distance on coarse roofs, such as bitumen roofs can be increased by 1.3 - 1.5 times the stated amount. The snow load values shown are the actual snow loads on a roof.

Roof's inclination angle (°) and snow ratio Maximum length of slope above the snow guards (the ratio of the slope to the horizontal width of the roof pane) The characteristic value of the snow load on the roof: 1,8 kN /m<sup>2</sup> Space between the snow guard fasteners 0,5 m 0.6 m 0.75 m 0.9 m 1,0 m 1,2 m Roof's inclination angle and snow ratio < 15°, (1:3,7) 21.4 17,9 14,3 12,0 10,7 9,0 15... 22°, 1:3,7... 1:2,5 11,4 6,3 9.5 7.6 5.7 4.8 22... 27°, 1:2,5... 1:2 8,4 7,0 5,6 4,7 4,2 3,5 27... 37°, 1:2... 1:1,3 7,4 6.2 4,9 4,1 3.7 3.1 37... 45°, 1:1,3... 1:1 9,0 5,9 4,5 3,7 The characteristic value of the snow load on the roof: 2,0 kN/m<sup>2</sup> Space between the snow guard fasteners 0,5 m 0.6 m 0.75 m  $0.9 \, m$ 1.0 m 1.2 m Roof's inclination angle and snow ratio < 15°, (1:3,7) 10,8 19,1 16,1 12,9 9,6 8,1 15... 22°, 1:3,7... 1:2,5 10.2 5.7 8.6 6.9 5.1 4.3 22... 27°, 1:2,5... 1:2 7.6 6.3 5.1 4.2 3.8 3.2 27... 37°, 1:2... 1:1,3 3,7 2,8 6.7 5.6 4.4 3.3 37... 45°, 1:1,3... 1:1 8.2 6,8 5.3 4.5 4,1 3,3 The characteristic value of the snow load on the roof: 2,6 kN/m<sup>2</sup> Space between the snow guard fasteners 0,5 m 0,6 m 0,75 m 0,9 m 1,0 m 1,2 m

12.5

6.6

4.8

4,3

5.2

9.9

5,3

3.9

3.4

4.1

8.3

4.4

3.3

2.8

3.5

PICTURED IS AN EXAMPLE OF SNOW GUARDS BEING USED ACCORDING TO THE TABLE.

Maximum length of the slope above the snow guards: 4,7 m

Roof angle 25°
Snow load 1,8 kN/m²

Space between the snow guard fasteners: 900 mm

Maximum length of the slope above the snow guards: 3,3 m

Roof angle 25°
Snow load 2,6 kN/m²

Space between the snow guard fasteners: 900 mm

Pisko Snow Guards are capable of bearing a load of at least 5 kN/m, in the direction of the inclined roof. By following the values in the table these requirements are fulfilled.

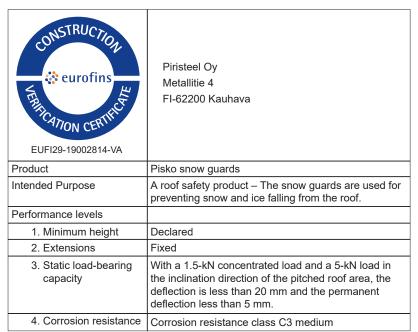
15,0

8,0

5.8

5,2

6.2



### **MAINTENANCE**

7.5

4.0

2.9

2,6

3.1

6,2

3.3

2.4

2,1

2.6

Pisko products are hard-wearing and safe to use, guaranteed by the ongoing quality control and development work by Piristeel Ltd, as well as correct installation of the products according to the manufacturer's instructions. To ensure the reliability and safety of the products, the property owner must carry out yearly inspection and maintenance procedures, and monitor that the snow load specified by the regulations is not exceeded.

- Check the tightness of joints, connections and attachments.
- Ensure any excessive snow load is cleared to minimize the strain on structures and attachment points (as necessary; there might be a need several times during the winter). Product durability in accordance with the certification certificate.
- Check the paintwork and zinc coating of the products; repair faults and touch up paintwork if necessary
- Replace or repair any damaged or faulty parts as soon as possible.



Roof's inclination angle and snow ratio

< 15°, (1:3,7)

15... 22°, 1:3,7... 1:2,5

22... 27°, 1:2,5... 1:2

27... 37°, 1:2... 1:1,3

37... 45°, 1:1,3... 1:1